

A PACKAGE WITH PILFER PROOF ASSEMBLY

CROSS-REFERENCE TO RELATED APPLICATION

[0001] This application claims priority to co-pending U.S. Provisional application 60/528,043, filed on December 8, 2003. The entire disclosure of that prior filed application is hereby incorporated by reference.

FIELD OF THE INVENTION

[0002] The present invention relates generally to the field of product packaging, and in particular to product containers having an internal locking mechanism and pilfer proof assembly.

BACKGROUND OF THE INVENTION

[0003] Product packaging serves a number of important functions, including: protecting the packaged product from damage, attractively displaying the packaged product, preventing theft or tampering, and providing the purchasing consumer easy post-purchase access. In addition, it is desirable for a package to be as inexpensive as possible to manufacture.

SUMMARY OF THE INVENTION

[0004] The present invention fulfills the needs identified above by providing packaging comprising a product container for protecting the product from damage and attractively displaying the product, retained within an outer sleeve to prevent theft or tampering. The present invention includes an interior product container having a mating surface on the exterior of the product container and an outer sleeve having a corresponding opposing mating surface on the interior of the outer sleeve for locking the outer sleeve in position around the product container to prevent theft or tampering.

[0005] In exemplary embodiments, the mating surfaces include panels, tabs, ribs, catches, abutments, edges, cutouts, apertures, and like elements, integral to or attached to either a card or tray, configured to connect with similar complimentary elements associated with an outer sleeve, and referred to herein as the mating surfaces.

[0006] An embodiment of the present invention comprises a tray with an engaging tab and a sleeve with a tray receiving area. At least one pre-formed tray, configured with a receiving cavity to receive and hold at least one portable item, may be locked into the tray receiving area. An outer sleeve configured to receive the tray into a tray receiving area has disposed along it a locking edge configured to engage a tab at a locking position. A tray may be fully or partially inserted within the void defined by the outer sleeve.

[0007] Another embodiment comprises a tray with a recess to receive a locking tab and a sleeve with a locking tab. This tray has disposed along an edge an indentation to receive a locking tab. The outer sleeve defines a void configured to receive the tray, and has a locking tab to engage the indentation in the tray.

[0008] Other embodiments of the present invention include improved components, such as a monolithically fabricated tray. Here, a tray may be fabricated from any forming technique or process known to those skilled in the art, including but not limited to thermoforming, vacuum forming, and injection molding. The tray comprises at least one recessed cavity configured to receive and hold a product. The tray may also be formed by two hinged halves to fully enclose the product.

[0009] In practice, the embodiments of the present invention are configured to resist access to an item by securing the item in a locking package. A method for resisting access to an item secured in an embodiment of the present invention comprises the following steps, presented in the following order for the purposes of teaching and not limitation. Provide a tray container with a means for engagement. Provide an outer sleeve with open ends to form an accessible void, and opposing mating surfaces to interlockingly secure the tray. Align the tray with the open end and orientate the corresponding opposing mating surfaces. Insert the card fully into the void to cause the corresponding opposing mating surfaces to couple or connect. The tray may also have depressions that may be folded and oriented to fill the end of the void and prevent access to the product.

[0010] Embodiments according to this invention offer at least the following advantages: lightness in weight, resistance to tampering, excellent durability, ease of assembly, product protection, ease of storage, ease of disposal, the ability to present devices of different and unusual shapes, and excellent economy.

[0011] It is also contemplated that the present invention is not limited to specific goods, but is applicable to a plethora of goods. Other advantages of the present invention will be apparent from the following description, the accompanying drawings, and the appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0012] FIG. 1 shows a perspective view of a product package according to an aspect of the invention.

[0013] FIGS. 2 and 3 show front and rear views of the package shown in FIG. 1.

[0014] FIGS. 4 and 5 show left and right side views, respectively, of the package shown in FIG. 1.

[0015] FIGS. 6 and 7 show top and bottom views, respectively, of the package shown in FIG. 1.

[0016] FIG. 8 shows a plan view of a blank for fabricating a sleeve according to an aspect of the invention.

[0017] FIG. 9 shows a plan view of the blank shown in FIG. 8, partially assembled into a sleeve.

[0018] FIG. 10 shows a plan view of the blank shown in FIG. 8, fully assembled into a sleeve.

[0019] FIG. 11 shows an end view of the sleeve shown in FIG. 10.

[0020] FIG. 12 shows a plan view of a blank for fabricating an internal tray according to an aspect of the invention.

[0021] FIG. 13 shows a perspective view of an internal tray, according to an aspect of the invention.

[0022] FIG. 14 shows a perspective view of an alternative internal tray, according to an aspect of the invention.

[0023] FIG. 15 shows a perspective view of an internal tray, according to an aspect of the invention.

[0024] FIG. 16 shows a plan view of a blank for fabricating an internal tray according to an aspect of the invention.

[0025] FIG. 17 shows a plan view of a blank for fabricating a sleeve according to an aspect of the invention.

[0026] FIG. 18 shows a plan view of a blank for fabricating a sleeve according to an aspect of the invention.

[0027] FIG. 19 shows a shows a perspective view of an open internal product container, according to an aspect of the invention.

[0028] FIG. 20 shows a perspective view of a closed internal product container, according to an aspect of the invention.

[0029] FIG. 21 shows a perspective view of the method of assembly of the internal tray within the sleeve of one embodiment of the invention.

DETAILED DESCRIPTION

[0030] As required, detailed embodiments of the present invention are disclosed herein. It will be understood that the disclosed embodiments are merely exemplary of the invention that may be embodied in various and alternative forms. The figures are not necessarily to scale, and some features may be exaggerated or minimized to show details of particular components. In other instances, well-known materials or methods have not been described in detail in order to avoid obscuring the present invention. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but as a

basis for the claims and for teaching one skilled in the art to variously employ the present invention.

[0031] Generally speaking, FIG. 1 shows a perspective view of an exemplary product package **10** according to the present invention. The package **10** includes a tri-fold sleeve **12** having an upper opening at an upper end and lower opening at a distal end. The package **10** also includes a monolithic internal tray **14**, which, as assembled and illustrated, comprises a combination of formed depressions **16a-c** and a product receiving cavity **18**. Generally describing the assembled product package from the point of view of FIG. 1, the upper opening is partially-blocked by a first formed depression **16a**, the product (not shown) rests in the receiving cavity **18**, and the lower opening is substantially-blocked by a combined second depression **16b** and third depression **16c** matingly folded to form a rigid base.

[0032] Further and as will be described in detail, the sleeve **12** includes a locking tab, best shown in FIG. 8, and the tray **14** includes a locking tab receiving channel, best shown in FIGS. 12 and 13. Alternatively, and best shown in FIG. 17, the sleeve includes a locking tab receiving channel and, as shown in FIGS. 15 and 16, the tray includes a locking tab. Returning to FIG. 1, when assembled, the locking tab and receiving channel matingly engage to prevent the fully inserted tray **14** from being removed from the sleeve **12**. In practice, with the product resting in the receiving cavity **18** of the assembled product package, the product is inaccessible without permanently destroying the sleeve **12** or tray **14**.

[0033] In other words, in practice the product is attractively displayed but is inaccessible from the upper partially-blocked opening because of the opposing configuration of depression **16a** and receiving cavity **18**, and is inaccessible from the lower substantially-blocked opening because of the matingly folded depressions **16b** and **16c**. For the benefit of the purchasing consumer a perforated line **20**, substantially the height of the sleeve **12**, is provided so that after purchasing the packaged product **10** the consumer may easily open the package and access the product.

[0034] In the illustrated embodiment, the package **10** cannot be resealed after the perforation **20** is breached. Accordingly, the breached perforation stands as evidence of tampering or theft of the product. It is contemplated that the package may be designed to be opened and refastened, with or without breaching a perforation. Those skilled in the art will

appreciate that a means for opening the sleeve 12 may be provided for the purpose of accessing the product, together with a means for closing the sleeve 12. By way of illustration and not limitation, the sleeve 12 may be opened or refastened with locking tabs, tape, Velcro®, string, buttons, bands, or other well-known approaches for opening and refastening lapped flaps.

[0035] As further shown in FIG. 1, the receiving cavity 18 is shaped to receive a product to be held in the package 10. For the reasons presented below, it will be appreciated that receiving cavity 18 may be fully modified to accommodate any shaped product. In addition, the depressions 16a-c as illustrated are half-oval shaped. It will likewise be appreciated that depressions 16a-c may be freely modified to accommodate any shape that prevents unauthorized access to the product from the upper or lower ends.

[0036] FIGS. 2-7 show additional views of the package 10 shown in FIG. 1. FIGS. 2 and 3, respectively, illustrate the front and rear views of the package 10. In FIG. 2, depression 16a is viewed from its concave side while receiving cavity 18 is viewed from its convex side. In FIG. 3, the opposite hand is shown. FIGS. 4 and 5 show left and right side views of the package 10, and better illustrate the concave/convex orientations of depression 16a and cavity 18. FIG. 6 shows the partially-blocked upper opening formed by depression 16a, while FIG. 7 shows the substantially-blocked lower base formed by mated depressions 16b-c.

[0037] The operation of the locking mechanism and pilfer proof assembly will now be described with respect to several exemplary embodiments and an exemplary fabrication technique, and it will be apparent that the described container and fabrication technique may be modified without departing from the spirit of the invention. FIG. 8 shows a plan view of a blank 100 for forming a sleeve 12 according to one embodiment of the invention. FIG. 17 shows a plan view of a blank 340 for forming a sleeve 12 according to another embodiment of the invention. The thickness of the sheet is selected based on a number of factors, including price and strength. The sheet should be thick enough to provide structural support, but thin enough to allow the sheet to be flexed and folded, as described herein.

[0038] The blank 100, 340 is die cut from a sheet of suitable material, such as PVC, APET, or PETG. By way of example and not limitation, the illustrated blank 100, 340 is 0.025"

thick PVC. Other materials including paperboard may be used if desired, and textual or graphic matter may be printed directly onto the blank using a high-speed printing process.

[0039] With regard to choice of materials, the blank **100, 340** may comprise paper, paperboard, cardboard, plastic, or combinations thereof. Where the blank **100, 340** comprises paperboard, bleached sulphate, solid unbleached sulphate, or clay-coated newsback are well-known design choices. Typically the paperboard coating is a fluid blend of materials, such as coating clay, calcium carbonate, and/or titanium dioxide with starch or adhesive smoothly applied to the traveling surface. Successive densification and polishing finish the mineral-coated surface to a superior, graphic-print surface. When the blank and/or tray is paper, fabrication techniques well known to those skilled in the art, including vacuum forming, are contemplated. When the blank and/or tray is plastic, fabrication techniques well known to those skilled in the art, including thermo-forming, injection molding, and the like, are contemplated.

[0040] Returning now to FIGS. 8 and 17, a series of score lines **102, 341** is fabricated into the blank **100, 340** to divide the blank into a number of panels and tabs. In addition, a perforated line **103, 342** is added in order for the purchasing consumer to access the product. The blank **100, 340** includes a first panel **104, 343**, a second panel **106, 344**, and a third panel **108, 345**, which are folded and lapped to form the finished sleeve **12**. An attachment edge **110, 346** is defined by the outside edge of the third panel **108, 345**, opposite the outside edge of the first panel **104, 333**.

[0041] Continuing to refer to FIGS. 8 and 17, extending from the outside edge of the first panel **104** is a single non-releasable locking tab **112**. According to one aspect of the invention, the locking tab **112** is rectangular in shape. The locking tab **112** includes a first locking edge **114** and a second locking edge **116** that, as described below, engage a receiving channel **118**, best illustrated in FIGS. 12 and 13, and described further below. Alternatively, as shown in FIG. 17, a tab section **350** extends outward from the first panel **343**. Disposed between tab section **350** and the first panel, midway along the length of the sleeve, is a cutout **347** to function as a locking tab receiving channel. The cutout **347** is open to receive a locking tab **326**, shown in FIGS. 15 and 16, and the cutout has edges **348** and **349**.

[0042] In fabricating a finished sleeve **12** from the blank **100**, the locking tab **112** is folded inward toward the interior of first panel **104**. Alternatively, in fabricating a finished sleeve

from blank 330, the tab section 350 is folded inward toward the interior of the first panel 343, creating locking tab receiving channel 347 from the cutout. First panel 104, 343 is then folded over second panel 106, 344. The partially folded blank 100 is shown in FIG. 9. Third panel 108, 345 is then folded over first panel 104, 343. A suitable technique is employed to affix the attachment edge 110, 346 to the first panel 104, 343 along the cross-hatch regions 122. By way of illustration and not limitation, the cross-hatch regions 122 may be affixed by chemical, thermal, or mechanical bonding methods well known to those skilled in the art.

[0043] As best illustrated in FIGS. 10 and 11, it will be seen that the bonding of the attachment edge 110, 346 to the first panel 104, 343 creates a sleeve 12 with openings at the left and right of the blank 100, 340. As shown in FIG. 11, locking tab 112 is captured between first panel 104 and second panel 106. Alternatively, the folded tab section 350 folded against the first panel 343 will create a locking tab receiving channel 347 between the first panel 343 and second panel 344. The void 124 created by the folded panels 104, 344, 106, 344, and 108, 345 will be filled by internal tray 14, 325, as described in detail further below.

[0044] FIGS. 12 and 13 illustrate an exemplary embodiment of the internal tray 14. FIGS. 15 and 16 illustrate another exemplary embodiment of the internal tray 325. In a preferred embodiment the internal tray 14, 325 is a plastic thermoformed tray. More specifically, the tray includes a receiving cavity 18, 328, upper depression 16a, 327a, lower depressions 16b-c, 327b-c, and locking tab receiving channel 118. Alternatively, and best shown in FIGS. 15 and 16, the tray may include a locking tab 326 in place of a locking tab receiving channel 118. As with the sleeve blank 100, 330, the tray 14, 325 may be made of any suitable material.

[0045] With regard to an exemplary method of manufacturing, the tray 14, 325 may begin as a blank 200, 330, best illustrated in FIGS. 12 and 16, used in a thermoform moulding process. A score line 102, 332 is provided, and a length along one edge of the blank is removed to form a locking tab receiving channel 118. Alternatively, one edge of the blank may be cut in at least one location along its length to form a locking tab 326. In a preferred embodiment, the locking tab receiving channel 118, 347 is no longer in length than is necessary to securely engage locking tab 112, 326. Receiving channel 118 includes a first locking edge 202 and a second locking edge 204. In practice, the locking edges 114, 116 of the locking tab 112 matingly engage the locking edges 202, 204 of the tray 14 when the tray 14 is fully inserted into the receiving void 124 of the sleeve 12. Alternatively, in practice locking edges 336, 334 of

locking tab **325** on the tray **325** matingly engage locking edges **348, 349** of locking tab receiving channel **347** within the sleeve **340** when the tray **325** is fully inserted into the receiving void **124** of the sleeve **340**.

[0046] The blank **200, 330** is of sufficient size to receive the product to be packaged, represented here by the shape **206, 338**. It will be appreciated by those skilled in the art that the receiving cavity **18, 328**, best shown in FIGS. 13 and 15, can be of any shape conceivable. Accordingly, shape **206, 328** is shown here is for purposes of illustration and not limitation.

[0047] The thermoform moulding process creates, in the exemplary tray **14, 326**, a receiving cavity **18, 328** and depressions **16a-c, 327a-c**. Although only one receiving cavity **18, 328** is shown, it is contemplated that multiple receiving cavities may be provided. In addition, although only one depression **16a, 327a** is shown at one end, it is contemplated that two depressions may be provided at this end, thereby creating a substantially-blocked end on both sides of the assembled product package **10**.

[0048] Alternative exemplary embodiments of both the sleeve **12** and tray **14, 325** are contemplated. For example, with regard to the sleeve **12**, rather than utilizing a tri-fold blank **100, 340** it is contemplated to use a bi-fold blank to form a pillowed sleeve with internal lock. Conceptually, and in practice, the bi-fold blank is identical to the tri-fold blank **100, 340** except the bi-fold blank does not include the second panel **106, 344**. Otherwise, the bi-fold blank is folded and attached in the same manner as described above, including the locking tab **112**, or locking tab receiving channel **347**, and perforated line **103, 342**.

[0049] With regard to an alternative exemplary embodiment of the tray **14**, reference is now made to FIG. 14. Here the tray **300** includes a fully encapsulating receiving cavity formed by mating cavity depressions **304** and **306**, mating upper depressions **310** and **312**, mating lower depressions **314** and **316**, mating receiving channels **318** and **320**, and score lines **322**. When folded along score line **322**, a fully encapsulating receiving cavity is formed that performs according to inventive concepts described herein.

[0050] The assembly of the product package **10** will now be described. With reference to FIG. 11, depending on the size of the finished sleeve **12**, it would be possible for a worker to hold the sleeve **12** in one hand, using the thumb and fingers to apply pressure to the side edges **130**. The worker can then pop the sleeve **12** open, expanding the receiving void

124 sufficiently to insert the internal tray **14**. As described above in reference to the first embodiment illustrated by FIG. 8, first panel **104** includes locking tab **112**. As best illustrated by FIG. 11, after the panels are folded the locking tab **112** extends inwardly to engage the receiving channel **118**. In the alternative embodiment illustrated by FIG. 17, first panel **343** includes receiving channel **347** exposed inwardly to receive the locking tab **326**.

[0051] In the foregoing exemplary embodiments, the end of the tray **14**, **325** which comprises depression **16a**, **327a** is the leading end inserted into the receiving void **124**. If an alternative embodiment includes two depressions **16a-a'**, **327a-a'** identical to **16b-c**, **327b-c**, then depression **16a'**, **327a'** is folded along a score line such that the depressions **16a-a'**, **327a-a'** form a three-dimensional top identical to the base best shown in FIG. 1, before inserting the tray into the receiving void **124**.

[0052] However, before inserting the internal tray **14**, the worker would look and confirm the tray **14** is oriented so that the receiving channel **118**, **347** is aligned with the locking tab **112**, **326**. When fully inserted, the receiving channel **118**, **347** engages the locking tab **112**, **326** so both must be aligned to matingly engage. Prior to fully inserting the tray **14** into the sleeve **12**, the product is loaded into the receiving cavity **18**. Depression **16c**, **327c** is folded along the score line **102** provided, such that depressions **16b**, **327b**, and **16c**, **327c** form the three-dimensional base best illustrated in FIG. 1.

[0053] Because of the resilience of the material used to fabricate the sleeve **12** and locking tab **112**, the locking tab has a tendency to fold and unfold slightly. The slight folding of the tab **112** is beneficial as the tray passes by the tab **112**, pushing the tab **112** back against the first panel **104** or second panel **106**. The slight unfolding of the tab **112** is beneficial in ensuring a firm locking mechanism – when receiving channel **118** is immediately adjacent to the tab **112**, the tab **112** springs back from the panel **104**, **106** to fill the void that is the receiving channel **118**. It will be clear to one skilled in the art that after the locking tab **326** is folded inwardly to allow the tray **325** to be inserted into the sleeve **12**, the resilience of the locking tab **326** causes the locking tab **326** to unfold slightly when it comes into contact with the receiving channel **347**, thereby likewise ensuring a firm locking mechanism between said locking tab **326** and said receiving channel **347**.

[0054] Completing the assembly of product package 10, as shown in FIG. 20, the base formed by 16b-c is fully inserted into the sleeve 12. Substantially simultaneous with the full insertion of the tray 14, 325 into the sleeve 12, locking tab 112, 326 springs from its compressed position to matingly engage receiving channel 118, 347. When engaged and as illustrated, the tab's first locking edge 336 abuts the locking tab receiving channel's first locking edge 348 while the tab's second locking edge 334 abuts the locking tab receiving channel's second locking edge 349. With the respective locking edges 336, 348; 114, 202 and 334, 349; 116, 204 abutting each other, the tray 14 and sleeve are fully engaged. It is contemplated, and easily understood, that because of the versatility of the present invention, when fully inserted and engaged the locking edges 114, 202; 116, 204; 336, 349; 334, 348; 114, 204 and 116, 202 may abut to create the internal locking mechanism. The above described manual operations may also be performed by machine.

[0055] It will be understood that while the exemplary embodiment illustrates a single locking tab 112 and a single receiving channel 118, multiple locking tabs 112 and receiving channels 118 are contemplated, the number and arrangement being merely a design choice.

[0056] The exemplary product package configuration of FIGS. 1-13 is oval shaped. It is contemplated that the present invention is well suited for all package shapes including square, rectangular, circular, sextagonal, octagonal, and variations thereof. The product package configuration is merely a design choice in response to the type and number of products contained in the one or more receiving cavities.

[0057] The depressions 16a-c, 327a-c are hollow as illustrated, but as one skilled in the art will understand, ribs may be provided within the depression or enclosure to improve the structural integrity or related performance characteristics of the product package 10. In addition, one or more depressions 16a-c, 327a-c may be formed on the blank 100, 340 rather than the blank 200, 330.

[0058] A further alternative exemplary embodiment of the invention is best shown in FIGS. 18-20. A blank 400, best shown by FIG. 18, is used to create an asymmetrically shaped sleeve 12. As described in the above embodiments, the sleeve will be constructed from a thermoformed blank 400, or other flexible or resilient material. Blank 400 includes scored lines 401 and first panel 402, second panel 403, and third panel 404. Blank 400 will fold along 401

so that first panel 403 and second panel 404 will form the front and back of the sleeve. One side 405 joining 403 and 404 will be formed by the scored fold lines 401. A second side 406 will be formed by the folds between first panel 403 and adhesive panel 402. The sleeve will be fully closed by folding adhesive panel 402 onto the edge of second panel 404. A perforation 407 along the length of the blank 400 will allow the consumer access to the product. Protruding cavities 408 may be included to allow the consumer to view the product inside. Indentations 409 will be cut into blank 400 and will be disposed in sides 405, 406 to engage a locking mechanism.

[0059] A clamshell product container 455 is best shown in FIG. 19. As described in the above embodiments, the container will be constructed from a thermoformed blank. A number of recessed cavities 450 will be disposed along the blank to fully enclose the product being packaged. As will be understood by one skilled in the art, there may be any number of cavities 450 comprised of any shape required to enclose the product. One side 451 would function as the front of the container as another side 452 would function as the rear of the container. The container may be hinged 453 along its top edge. When folded along the hinge 453, side one 451 and side two 452 will close with the cavities 450 aligned to fully enclose the product. The resulting product container 455 will be narrow at the top hinge 453 but thicker toward the bottom to form a trapezoidal shape. Extending from side 451 and side 452 are two protruding tabs 454. When folded along the hinge 453, the protruding tabs 454 along side one and the protruding tabs 454 along side two will align to form the portion of the locking mechanism on the product container. The two sides will be closed together by adhesive or other means known by those skilled in the art as indicated in the above embodiments. The protruding tabs 454 may be flexible or rigid, however, if the sleeve is rigid, then the protruding tabs 454 of the product container must be a resilient material to be folded inwardly and then released to matingly engage the indentations 409 in the sleeve 12 during the assembly of the final package.

[0060] Once assembly is accomplished, the final package will be best shown by FIG. 20. The sleeve 12 will be shaped so as to slide over the product container 455 to a certain point where it may not progress further due to the thickness at the bottom of the container 455. The locking mechanism is engaged if the sleeve is flexible as the sleeve 12 moves over the protruding tabs 454 until they are matingly engaged with the notches 409 cut into the sides 405,

406 of the sleeve **12**. At that point, the flexible sleeve is expanded by the increased thickness of the lower part of the product container so that it cannot be flexed to slide the flexible sleeve back over the protruding tabs **454**. Alternatively if the sleeve **12** is rigid or if the product container is not of increasing thickness, the protruding tabs **454** should be resilient and should be folded inwardly to allow the sleeve to pass over them until they are matingly engaged with the notches **409** cut into the sides **405**, **406** of the sleeve **12**, and the protruding tabs **454** spring back into a protruding position in the notches **409**. Once the notches **409** are matingly engaged with the protruding tabs **454**, the only access to the product will be through the perforation **407** along the length of the sleeve **12**.

[0061] It should be emphasized that the above-described embodiments of the present invention, particularly, any "preferred" embodiments, are merely possible examples of implementations, merely set forth for a clear understanding of the principles of the invention. Many variations and modifications may be made to the above-described embodiment(s) of the invention without departing substantially from the spirit and principles of the invention. Further, it will be understood that variations, modifications, and enhancements can be made to the disclosed apparatus and methods without departing from the scope of the present invention as defined in the following claims. All such modifications and variations are intended to be included herein within the scope of this disclosure and the present invention and protected by the following claims.